

# WHETSTONE SHARPENER MODEL NO: CWS250

PART NO: 6500498

# OPERATING & MAINTENANCE INSTRUCTIONS



ORIGINAL INSTRUCTIONS

GC05/24-Rev 2

## INTRODUCTION

Thank you for purchasing this CLARKE Whetstone Sharpener.

Before attempting to use this product, please read this manual thoroughly and follow the instructions carefully. In doing so you will ensure the safety of yourself and that of others around you, and you can look forward to your purchase giving you long and satisfactory service.

# **SPECIFICATIONS**

Feature	Value
Product Dimensions (L x W x H) mm	388 x 300 x 409 (excl work support)
Weight	10.35 kg
Grinding Stone Dimensions (D x T)	250 x 50 mm (12 mm bore)
Honing Wheel Dimensions (D x T)	200 x 30 mm (12 mm bore)
Drive spindle speed	30-150 rpm
IP Rating	IP20
Rated Voltage / Frequency	230 V / 50 Hz
Input Wattage	60 W
Input Ampere (typical load)	0.55 A
No Load Spindle Speed	30-150 rpm (variable)
Duty Cycle Classification	S1
Sound pressure	66.7 dB (A)
Guaranteed sound power level	91.5 dB (A)
Sound Power Measured (Lwa dB)	79.4 dB (A)
Uncertainty factor	3.0 dB

# **GENERAL SAFETY RULES**



CAUTION: FAILURE TO FOLLOW THESE PRECAUTIONS COULD RESULT IN PERSONAL INJURY, AND/OR DAMAGE TO PROPERTY.

#### WORK ENVIRONMENT

- 1. Keep the work area clean, tidy and well lit. Cluttered and dark areas invite accidents
- 2. DO NOT operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- 3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

#### PERSONAL SAFETY

- Stay alert, watch what you are doing and use common sense when operating a power tool. DO NOT use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in personal injury.
- 2. Avoid accidental starting. Ensure the switch is in the off position before plugging in. Plugging in power tools that have the switch on invites accidents.
- 3. DO NOT overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- 4. Dress properly. DO NOT wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- 5. Gloves, manufactured to the current UK & European safety standards should be worn when operating grinding equipment.
- 6. Eye protection manufactured to the current UK & European safety standards should be worn when operating grinding equipment. Eye protectors must provide protection from flying particles from the front and the side.

#### GENERAL USE AND CARE OF POWER TOOLS

- 1. ALWAYS check for any damage or condition that could affect the sharpener's operation. Any damaged part should be properly repaired.
- 2. NEVER use the sharpener if it is defective or operating abnormally.

- 3. NEVER abuse the mains cable. Never yank the cable to disconnect it from the socket. Keep the cable away from sharp edges/hot surfaces.
- 4. NEVER carry out any alterations or modifications to this product.
- 5. NEVER wipe the sharpener clean with solvents. Wipe plastic parts with a soft cloth, slightly dampened with soapy water.
- 6. NEVER attempt any repairs yourself. If you have a problem with this product contact your local CLARKE dealer.
- 7. DO NOT use the tool for any purpose than that described in this manual.
- 8. ALWAYS maintain the tool with care. Keep it clean for the best and safest performance.
- 9. DO NOT force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate which it was designed.
- 10. DO NOT use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- 11. Store idle tools out of the reach of children and DO NOT allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- 12. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- 13. Use the power tool and accessories in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from intended could result in a hazardous situation.

### **ELECTRICAL SAFETY**

- 1. Power tool plugs must match the outlet. NEVER modify the plug in any way. DO NOT use adapter plugs with earthed (grounded) power tools. Correct plugs and matching outlets will reduce the risk of electric shock.
- 2. DO NOT abuse the cable. Never use it for carrying, pulling or unplugging the power tool. Keep the cable away from heat, oil, sharp edges or moving parts. Damaged or entangled cables increase the risk of electric shock.
- 3. DO NOT expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock. If operating the power

tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.

 When operating a power tool outdoors, use an extension cable suitable for outdoor use. Use of a cable suitable for outdoor use reduces the risk of electric shock.

### **GRINDING STONE SAFETY**

- 1. Check the speed of the grindstone before fitting. NEVER use a stone with a rated speed less than the speed of your grinder. See specification on page 16.
- 2. The outside diameter and thickness of the stone must be within the capacity rating of the machine.
- 3. ALWAYS refer to the label for specified usage and observe the safety information. DO NOT use for purposes other than specified.
- 4. ALWAYS use the correct stone for it's intended task. Using an incorrect stone can cause serious injury.
- 5. DO NOT use reducing bushes or adapters to adapt large hole abrasive grindstones. DO NOT force a grindstone onto a machine or alter the size of the arbor hole.
- 6. NEVER use a stone that is chipped, cracked or damaged. Fragments from a broken or damaged grinding stone can cause serious injury. Make sure that defective stones are destroyed and not used.
- Inspect the stone before use for chips, cracks or excess wear. If the stone is dropped, inspect for damage or install a replacement. After fitting, position yourself away from the plane of the rotating stone and run the machine at full speed. Damaged stones may break apart during this test.
- 8. Bonded abrasive products are breakable and must therefore be handled with care. The use of damaged or improperly mounted or used abrasive products is dangerous and can cause serious injuries.
- Allow the grindstone to do the work. Never force the workpiece against the stone as this could cause kickback and/or shatter the stone causing serious injury.
- 10. Abrasive products shall be handled and transported with care. They should be stored such that they are not subjected to damage and harmful environmental influences.
- 11. NEVER grind on the sides of the grinding wheel.

### SHARPENER SAFETY WARNINGS

1. NEVER leave the machine unattended when running. Switch off the machine and unplug it before leaving.

- 2. ALWAYS use the tool rests to steady the workpiece. If the tool attachments are not used, the torque of the spinning grinding/polishing wheel may pull the workpiece from your hands.
- 3. Hold a hand tool or blade being sharpened firmly to prevent loss of control.
- 4. ALWAYS check for damaged parts. Before further use any part that is damaged should be carefully checked to determine if it would operate properly and perform its intended function. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the tool's operation. A part that is damaged should be properly repaired or replaced at an authorised service center. Following this rule will reduce the risk of electric shock, fire or serious injury.
  - **NOTE:** Bench grinders/sharpeners used in industrial environments may be subject to the requirements of The Provision and Use of Work Equipment regulations 1992 (particularly regarding the training requirement of The Abrasive Wheels Regulations 1970), or other legislation. If in doubt seek advice.

Please keep these instructions in a safe place for future reference.

# SAFETY SYMBOLS

The meanings of the markings and symbols on the product are shown below

Read this manual before use and keep in a safe place for future reference	Wear eye protection when using this sharpener.
Ear defenders should be worn when grinding.	Wear dust mask when using the sharpener or honing wheel.

# **ELECTRICAL CONNECTIONS**



#### WARNING! READ THESE ELECTRICAL SAFETY INSTRUCTIONS THOROUGHLY BEFORE CONNECTING THE PRODUCT TO THE MAINS SUPPLY.

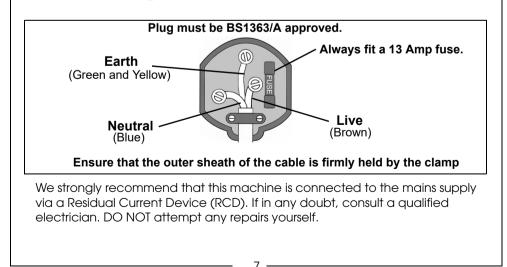
Before switching the product on, make sure that the voltage of your electricity supply is the same as that indicated on the rating plate. This product is designed to operate on 230VAC 50Hz. Connecting it to any other power source may cause damage.

This product may be fitted with a non-rewireable plug. If it is necessary to change the fuse in the plug, the fuse cover must be refitted. If the fuse cover becomes lost or damaged, the plug must not be used until a suitable replacement is obtained.

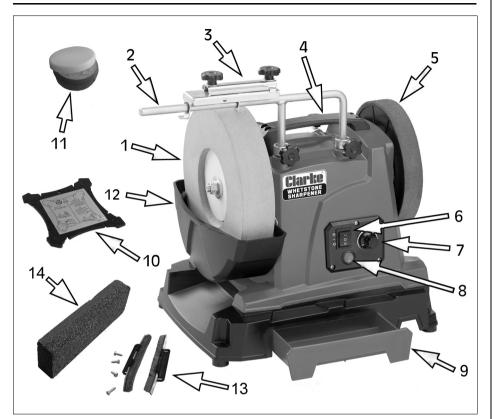
If the plug has to be changed because it is not suitable for your socket, or due to damage, it should be cut off and a replacement fitted, following the wiring instructions shown below. The old plug must be disposed of safely, as insertion into a mains socket could cause an electrical hazard.

If the colours of the wires in the power cable of this product do not correspond with the markings on the terminals of your plug, proceed as follows.

- The **Blue** wire must be connected to the terminal marked **N** or coloured **Black**.
- The **Brown** wire must be connected to the terminal marked **L** or coloured **Red**.
- The Yellow and Green wire must be connected to the terminal marked E or + or coloured Green.



## **OVERVIEW**



No	Description
1	Grinding wheel
2	Tool Support
3	Knife Holders/Tool Clamp
4	Carrying handle
5	Honing Wheel
6	Forward/Reverse Switch
7	Speed control knob

No	Description
8	On/Off Switch Grinding Wheel
9	Storage tray
10	Angle Guide
11	Tub of Abrasive Paste
12	Water Trough
13	Tank Wiper Brushes
14	Bi-metal Grading Stone

Some items above may be supplied loose in the carton or in the storage tray. If any are missing or damaged please contact the CLARKE dealer where you purchased the product.

# **BEFORE USE**

### FITTING THE TOOL SUPPORT

The tool support can be used to support grinding jigs/clamps, a trueing or dressing tool, or as a tool or hand rest when working without jigs.

- 1. Attach the tool support by inserting the legs into the two mounting holes located on the top of the grinder.
- 2. Adjust to the desired height, before tightening the two knobs to secure it as shown.
  - Either front or rear positions can be used.

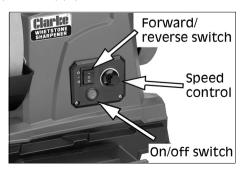
### FITTING THE TANK WIPER BRUSHES

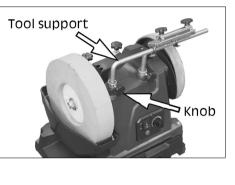
- A pair of wiper brushes are supplied loose for fitting into the water tank to contain splashes. Secure them in place by screwing down the clamps and screws.
- 2. Fit the water tank in position, lifting the two small levers to lock it in place.

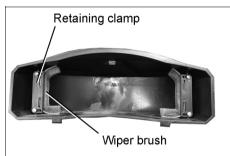
### PREPARING FOR WORK

Position the machine in good light and on a suitable workbench. It is designed to be operated from either side, depending upon the grinding or honing task.

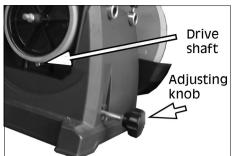
- 1. Plug the machine into the nearest power supply.
- 2. To start/stop the grinder, press the ON/OFF switch.
  - The grinder can run either forwards or backwards, selectable via the 3-position rocker switch.
- 3. Press the forward/reverse switch to the (I) position for rotation anticlockwise when viewed from the grinding wheel end.







- Press the switch down to (II) for forward rotation (clockwise when viewed from the grinding wheel end).
- 5. If the grinder does not run, turn the drive adjusting knob until the drive shaft makes firm contact with the perimeter of the friction drive wheel. Do not overtighten.



6. Fill the water trough with clean water to submerge the bottom of the grinding stone. Let the water soak into the wheel until there is a continuous puddle on the surface.

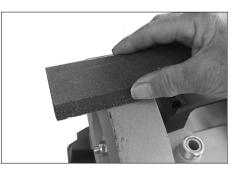
- The grinding stone must run in water at all times during operation.
- 7. During use, re-fill the water trough is when necessary and empty after use to avoid uneven soaking of the stone
- 8. Avoid pouring the water residue down a sink as the mass of ground particles could eventually cause a blockage in household plumbing.
- When honing, distribute the abrasive paste (supplied) evenly onto the honing wheel with a suitable blade as shown.

This should be sufficient for five to ten tool honing tasks. This process should be repeated as required to ensure the long life of the honing wheel and achieve a good finish.

### DRESSING THE GRINDING STONE

The bi-metal grading stone can be used to adjust the surface of the whetstone so as to increase or decrease its coarseness. When dressed with the finer side of the grading stone, the surface is smoothed over from the original grit to produce much finer properties. The rough side of the stone is used to return the whetstone to its original coarse, fast cutting state.





# **USING YOUR GRINDER**



WARNING: FRAGMENTS FROM A BROKEN/DETACHED GRINDING WHEEL CAN CAUSE INJURY.

WARNING: ENSURE THAT THE WORKING POSITION ADOPTED DOES NOT CAUSE OPERATOR FATIGUE WHICH MAY LEAD TO LOSS OF CONTROL OF THE ITEM BEING GROUND.

WARNING: THE STONE WILL CONTINUE TO ROTATE BRIEFLY AFTER THE SWITCH HAS BEEN PRESSED.

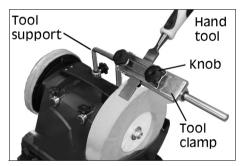
#### **GETTING STARTED**

The tool support can be used to support a tool clamp or be used for freehand grinding of any tools such as axes, pocket knives or woodcarving chisels that will not fit into any available tool holder.

#### USING THE TOOL SUPPORT AND CLAMP

The tool clamp is designed for sharpening chisels and plane blades etc. When using the tool holder proceed as follows.

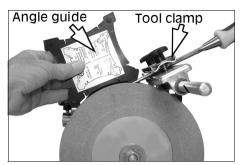
- 1. Slide the tool clamp onto the tool support.
- 2. Position the clamp directly above the grinding stone or honing wheel. Loosen the two knobs on the tool clamp. Insert the tool blade (bevelled face downwards) in the tool clamp, then firmly tighten the blade in position as shown.



- 3. Adjust the tool support so that the tool clamp is a suitable distance from the grinding stone or honing wheel. Loosen the two knobs on the tool clamp to adjust the tool blade so that its edge lightly touches the grinding stone or honing wheel. The correct angle will be determined by using the Angle Guide as described below.
- 4. Switch on the grinder and slowly move the tool clamp back and forth along the tool support to grind the tool blade. If necessary, loosen the knobs on the tool clamp to re-adjust the blade. After adjustment, check that the angle is still correct.

### USING THE ANGLE GUIDE

- The angle guide is used to determine the cutting edge angle of a tool. To do so, secure the tool into the tool clamp, then install the clamp to the tool support as shown.
- 2. With the machine switched off, hold the angle guide with the desired angle (as indicated on the angle guide) at the tool tip.



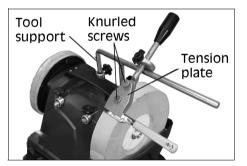
- 3. Adjust the height of the tool support so that the front end of the angle guide, touches the grinding stone. Make sure the angle guide continues to touch the tool tip.
- 4. Once the desired angle is achieved, firmly lock the tool support in place and remove the angle guide.

### **GRINDING/HONING A KNIFE BLADE**

Knives will be sharpened with an equal bevel to each side of the blade as itemized on the angle guide.

When using knife holders (not supplied) proceed as follows:

- Loosen the knurled screw on the knife holder. Centre the tension plate along the top edge of the knife blade then firmly tighten the knurled screw to set the knife blade in position.
- Tighten the knob to secure the knife blade tightly before starting work.



- 3. Set the knife holder on the tool support and adjust the tool support bar downward so that the knife blade lightly touches the grinding stone or honing wheel at the correct angle as determined by the angle guide.
- 4. Turn on the sharpener and grasp the knife holder firmly. Move the knife holder back and forth along the tool support to grind/hone the knife blade. Steady your hand against the tool support as you work. The process will be repeated for the other side after resetting the knife in the holder.

### **GRINDING TIPS**

• After setting the angle, switch on the grinder and start work.

- Press the tool blade evenly onto the stone and move the tool sideways across the stone. Make sure that at least half the width of the tool cutting edge comes into contact with the sharpening stone at any time to avoid damage to the stone.
- Allow the stone to do the work. Do not apply excessive downward pressure on the tool when grinding.
- Make sure the level of water in the tank is adequate. Never attempt to dry grind.

#### **HONING TIPS**

- Never hone against the direction of the honing wheel, which would cause the tool to cut into the leather honing wheel surface.
- Although you can work "freehand" for the honing process, you will achieve more precise results by securing the tool with the tool clamp or tool holder, and setting the honing angle to the angle used when grinding the tool.
- Press the tool evenly onto the honing wheel near the cutting edge, and move the tool sideways across the wheel. Ensure that at least half the width of the cutting edge comes into contact with the wheel at any time to avoid damage to the wheel.
- Allow the wheel to do the honing, without applying excessive downward pressure on the tool.
- Always ensure the honing wheel is kept saturated with machine oil and abrasive paste for best results.

# MAINTENANCE

#### **GENERAL MAINTENANCE**

Make sure that all components are tight and secure.

Always have any damaged or worn parts repaired or replaced by qualified service personnel. DO NOT attempt to repair the grinder unless you are qualified to do so.

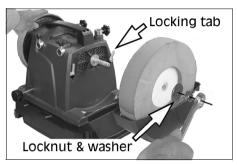
The drive motor and bearings are sealed units and require no regular maintenance. Should you require assistance, contact your local CLARKE service agent.

The honing wheel may develop a bump after extensive use where the glued joint in the leather covering stands proud as the leather becomes compressed. This can be corrected by sanding away the high spot with an abrasive (sandpaper) block. The stone will wear down with use and may well go out of true. Use a dressing wheel or stone grader to correct the trueness and to remove worn, glazed grains from the stone.

The stone will have a finite life expectancy, dependant upon the nature of the work being done. Periodically, make a note of the wheel diameter and replace your 10"(250mm) dia wheel if it reduces to as little as 7"(180mm) in diameter.

### INSTALLING A NEW GRINDING STONE

- 1. Unscrew and remove the locknut and washer that secures the stone in place. Grasp the honing wheel to prevent the drive shaft from turning while removing the nut.
- 2. Lift the metal locking tabs holding the water trough in place and lift the trough away from the machine, together with grinding stone.



- The trough has hooks that fit the slots in the machine body.
- 3. Discard the old grinding stone and fit the replacement, re-engaging the water trough with the machine body and locking in place with the metal tabs.
- 4. Secure the stone with the locknut and washer. Grasp the honing wheel to prevent the drive shaft from turning while tightening the nut.

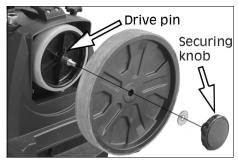
### DRESSING A NEW STONE

New grinding stones are frequently not true or in time can become grooved, glazed (built-up), out of round, or otherwise mis-shapen. To correct these defects, a grinding stone dresser is available from your CLARKE dealer.

- ET125 Grinding Wheel Dresser Part No:1700225
- Replacement Dresser Wheel Part No:1700230
- ET154 ½ Carat Diamond Tip Wheel Dresser part No:1700329
- 1. If the grinding stone is new, allow it to spin for a minute with no load. Check that it is running straight and true. If not, it will require dressing before use.
- 2. Stand to the side of the stone and hold the dresser handle firmly. Place the dresser on the tool support so that its wheels can move freely (i.e, the exposed part of the wheel should be facing up). Run the stone and apply the dresser to the surface of the stone.

### INSTALLING A NEW HONING WHEEL

- 1. Unscrew and remove the securing knob and washer that secures the honing wheel in place.
- 2. Remove the old honing wheel and fit the replacement, securing it with the securing knob and washer. Ensure the drive pin sits in the groove in the hidden face of the honing wheel.



### **CLEANING & STORAGE**

Clean the exterior the machine if required using a mild detergent. Never immerse the machine in water.

To reduce any fire hazard, keep the cooling vents below the grinder free of debris.

Store the machine in a clean, dry location, out of reach of children.

#### **REPLACEMENT WHEELS**

Replacement Grinding and Honing wheels are available from your CLARKE dealer.

- 250mm dia Grinding Wheel Part No: 6500556
- 200mm dia Honing Wheel Part No: 6500557

# **ENVIRONMENTAL PROTECTION**



Do not dispose of this product with general household waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of according to the laws governing Waste Electrical and Electronic Equipment.

Through the purchase of this product, the customer is taking on the obligation to deal with the WEEE in accordance with the WEEE regulations in relation to the treatment, recycling & recovery and environmentally sound disposal of the WEEE.

In effect, this means that this product must not be disposed of with general household waste. It must be disposed of according to the laws governing Waste Electrical and Electronic Equipment (WEEE) at a recognised disposal facility.

# TROUBLESHOOTING

PROBLEM	CAUSE	SOLUTION
Grinder will not	No power supply.	Check supply & rectify.
operate.	ON/OFF switch is faulty.	Consult your CLARKE dealer.
	Fuse blown.	Check & replace if necessary. Consult your dealer if condition persists.
	Motor faulty.	Consult your CLARKE dealer.
Motor runs but wheel not spinning.	Retaining nut not tight.	Ensure wheel is correctly seated. Tighten retaining nut. See Maintenance on pages14/ 15.
	Honing wheel not engaged with drive pin	Loosen wheel & engage wheel on drive pin. See page 15.
	Drive shaft not pressed against friction drive wheel.	Use the drive adjusting knob to engage drive mechanism.
Motor gets too hot.	Wrong supply voltage.	Ensure supply voltage is correct.
	Work load too heavy.	Reduce pressure applied to workpiece.
Unusual vibration while working.	Grindstone mounted incorrectly/damaged.	Check & rectify. Replace grind- ing wheel immediately.
	Bearings badly worn.	Consult your CLARKE dealer.

# GUARANTEE

This product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt which will be required as proof of purchase.

This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for the purpose for which it was intended.

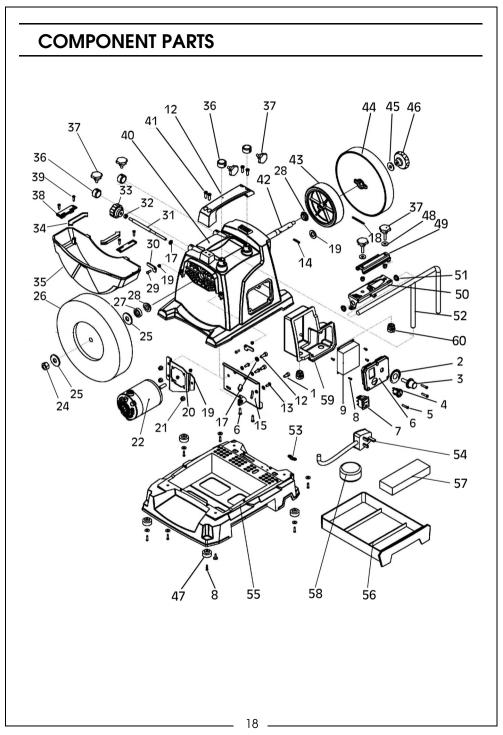
Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission.

This guarantee does not effect your statutory rights.

# **DECLARATIONS OF CONFORMITY**

	<b>EXAMPLE A</b> INTERNATIONAL Hermoli steel, Eppide, tees child a die	C C C C C C C C C C C C C C C C C C C
DE This is an i	DECLARATION OF CONFORMITY This is an important document and should be retained.	DECLARATION OF CONFORMITY This is an important document and should be retained.
We hereby declare that this product(s) complies wi Electromagnetic Compatibility Regulations 2016 Suppy of Machinery (Salety) Regulations 2008 The Restriction of the Use of Certain Hazardous Regulations 2012	We hereby declare that this product(s) complies with the following statuary requirement(s): Electromagnetic Compatibility Regulations 2016 Supply of Machinery (Safety) Regulations 2016 The Restrict the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012	We hereby declare that this product(s) complies with the following directive(s): 2014/30/EU Electromagnetic Compatibility Directive 2006/2/EC Machinery Directive Sector and Plactice Sector Statistics in Electronic 2011/85/EU The Restriction of the Use of Cartain Hazardous Substances in Electronic
The following standards have been applied to the product(e): EN 55014-12017-A11, EN 55014-2:2015, EN IEC 61000-3 EN ISO 12100-2010, IEC 62321-4:2013, IEC 62321-5:2013 IEC 62321-7-1:2015 AMD1:2017, IEC 62321-7-2:2017.	Allowing standards have been applied to the product(s): EM 55014-12017-4411, EM 55014-2.2015, EW IEC 61000-3-3.2013-411, EM 150 12100-2010, IEC 62321-4.2013, IEC 62321-5.2013, IEC 62321-6.2015, IEC 62321-7-1.2015 AMD1.2017, IEC 62321-7-2.2017.	The following standards have been applied to the product(s): EN 56014-12017-411, EN 56014-22015, EN IEC 61000-3-22019, EN 61000-3-32013-41, EN 150 12100.2010, IEC 63231-4.2015, IEC 63231-6.2013, IEC 63231-6.2015, IEC 63231-5-1:2015 AMD1; 2017, IEC 63231-7-22017.
The technical documentation requ aforementioned legislation has be authorities.	The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the document/orded legalation has been complete and is available for inspection by the relevant enforcement authorities. The UKCA mark was first applied in: 2022	The technical documentation required to demonstrate that the product(s) meet(s) the requirement(s) of the adromentioned directive(s) has been completed and is available for inspection by the relevant enforcement authorities. The CE mark was first applied in: 2022
Product Description: 28 Model number(s): CV Serial / batch Number: N Date of Issue: 01	250mm Whetstone Sharpener CWS250 NA 01112022	Product Description: 250mm Whetstone Sharpener Model number(s): CWS250 Serial / batch Number: NA Date of Issue: 01/11/2022
Signed:	AAM LANG JA Clarke Director	Signed:
CWS250 UKCA Clarke DOC 110122	Page 1 of 1	CIVESS CE Clate DOC 11872 Page 1 ef 1

Parts & Service: 020 8988 7400 / E-mail: Parts@clarkeinternational.com or Service@clarkeinternational.com



Parts & Service: 020 8988 7400 / E-mail: Parts@clarkeinternational.com or Service@clarkeinternational.com

# **COMPONENT PARTS**

No	Description
1	Bolt
2	Label
3	Potentiometer
4	On/Off switch
5	X-pan headed screw
6	Switchbox cover plate
7	Forward/reverse switch
8	X-pan headed screw
9	Printed circuit board
10	Switch box
11	Hex socket cap screws
12	Handle
13	X-pan headed screw
14	Pin
15	Motor support
16	X-pan headed screw
17	Washer
18	Roll Pin
19	Washer
20	Motor mounting plate
21	Locknut
22	Motor
23	n/a
24	Nut
25	Washer
26	Grinding wheel
27	Sleeve
28	Shaft support sleeve
29	X-pan headed screw
30	Water tank locking tab

No	Description
31	Threaded rod
32	Nut
33	Knob for baffle
34	Wiper strip
35	Water tank
36	Steel sleeve
37	Securing knob
38	Wiper clamp
39	X-pan headed screw
40	Main housing
41	X-pan headed screw
42	Main shaft
43	Friction Drive wheel
44	Leather honing wheel
45	Big washer
46	Securing knob
47	Rubber foot
48	Big washer
49	Tool pressing plate
50	Tool bearing plate
51	Plastic clip
52	Guide Holder
53	Cable clamp
54	Cable & plug
55	Base
56	Drawer
57	Grinding stone
58	Abrasive paste
59	Switch box
60	Cable gland

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Parts & Service: 020 8988 7400 / E-mail: Parts@clarkeinternational.com or Service@clarkeinternational.com



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